

# **EPS® 2436**

EPS<sup>®</sup> 2436 is a self-crosslinking all-acrylic dispersion used as a binder for high-quality wood coatings.

## **PROPERTIES**

- Exceptional transparency and wood wetting (grain accentuation)
- Excellent chemical resistance
- Excellent mechanical properties
- Good block resistance and hardness development
- Good hardness/flexibility ratio
- Made without APEO surfactants

Specifications		
Weight Solids	38.0 ± 1 %	
Viscosity, 23 °C [mPa·s]	< 500	
(Brookfield, Spindle 2)		
рН	7.5 – 9.0	

Typical Properties	
Tg	37° C
Density @ 20 °C [kg/m3]	1060
Co-solvent [Butyl Glycol]	< 3 %

Questions? Call EPS Customer Service @ 1-800-654-4242 / Email: info@eps-materials.com

3/25/2022

**TECHNICAL SUPPORT:** These guidelines are offered to assist the paint formulator in achieving the high performance properties noted and are offered for illustration purposes only; the paint formulator bears sole responsibility for the performance of the final coating product.

SDS: For details on health, safety and handling information, Safety Data Sheets (SDS) are available at www.epscca.com.

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# **Suggested Formulation White Interior Topcoat**

# **Formulation**

· Ollinaia				
Pounds	Gallons		Supplier	Instructions
230.83	26.53	EPS® 2436	EPS	
2.31	0.31	Ammonium Hydroxide (28%)	Any	
20.31	2.30	Disperbyk 190	BYK	
0.92	0.11	Byk 093	BYK	
5.54	0.30	AceMatt TS-100	Evonik	Disperse items to
201.28	5.89	TI-Pure R-706	Chemours	6+ N.S.
406.26	46.70	EPS 2436	EPS	
30.53	4.06	EB (Butyl Cellosolve)	Lyondell	Premix water
7.63	1.01	DPnB (Butyl Dipropasol)	Lyondell	and
64.63	7.76	Water	Deionized	cosolvents.
7.39	0.90	Aquacer 539 Wax	BYK	
1.85	0.21	Propylene Glycol	Lyondell	
0.46	0.05	Byk 093	BYK	
4.62	0.54	BYK-378	BYK	
0.92	0.10	Proxel AQ	Lonza	
5.54	0.60	Acrysol RM-8W	Dow	
3.69	0.40	Acrysol RM-2020NPR	Dow	
18.47	2.22	Water	Deionized	
1013.18	100.00	TOTALS		

### **Formulation Parameters**

Weight Solids: 46.16%

Volume Solids: 33.86%

PVC: 19.47

VOC Content: 116 g/L

Weight/Gallon: 10.13 lbs/gal

### **Typical Properties**

Viscosity: 35-40s #2 Zahn

**pH**: 8-9

Color: White

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